

## Replacing QCRO Filter Cartridges

Depending on the quality of your water supply, the sediment and carbon filter cartridges in your reverse osmosis (RO) system should be changed approximately once a year.

**\*The RO membrane should be changed approximately every 3-5 years\***

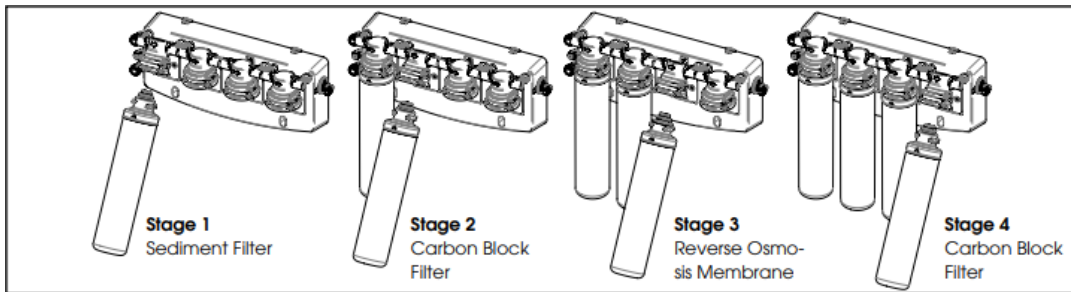
1. Turn off water flow to the system by closing the two shut-off valves.

- One is located at the top of the storage tank, the other (feed line) is coming off the cold water line under the sink.

2. Open the RO faucet to drain any excess water that may be in the lines and depressurize the system.

3. Change one cartridge at a time by twisting clockwise and pulling down. Replace the filters by twisting and locking the cartridge into the manifold.

- **DO NOT remove the Stage 3 RO Membrane cartridge during yearly filter change.**



4. Discard old filters with household waste.
5. Turn the two shut-off valves back into the **ON** position (parallel with water line).
6. Check over system for leaks before leaving area.
7. Flush the first tank of water that is produced by the system through the new filters. A second tank might need to be flushed if discoloration or abnormal taste persists.

**\* FOR LONG TERM STORAGE THE RO MEMBRANE AND FILTER CARTRIDGES SHOULD BE REFRIGERATED TO MAXIMIZE PERFORMANCE ONCE USED. DO NOT ALLOW TO FREEZE.**



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